

Test Report

Number : TWNC00549754

Applicant: Taiwan Additive Chemical Co., Ltd.

> 1F., No.146, Minzu Rd., Linkou Dist., New Taipei City 24462, Taiwan

: Oct 03, 2016 Date

Sample Description:

One (1) piece of submitted sample said to be:

Item Name : Silicone Ink

Item No. : LT-Color 8D(100, 101, 102, 103, 205, 136)

Quantity : 1 Piece Country of Origin : Taiwan Date Sample Received : Sep 19, 2016 **Date Test Started** : Sep 20, 2016

Test Conducted:

As requested by the applicant, for details please refer to attached pages.

Conclusion:

Tested Samples	<u>Standard</u>	<u>Result</u>
Submitted Sample	As Per Applicant's Provided Requirement	
	 Sum of NP and OP 	Pass
	 Sum of NP, OP, NPEO, and OPEO 	Pass
	Azo Dyes	Pass
	 Disperse Dyess (Carcinogenic, Allergenic, and Other Dyes) 	Pass
	 Formaldehyde Content 	Pass
	 Total Cadmium (Cd) Content In Surface Coating 	Pass
	 Total Lead (Pb) Content In Surface Coating 	Pass
	 Total Mercury (Hg) Content 	Pass
	Phthalates	Pass

Authorized by:

On Behalf of Intertek Testing Services

Taiwan Limited

K. Y. Liang Director



Test Conducted:

Alkylphenol and Alkylphenol Ethoxylates (NP, OP, NPEO, and OPEO) Content

By solvent extraction and Liquid Chromatography /Tandem Mass Spectrometer (LC-MS-MS) and Liquid Chromatography-Mass Spectrometer (LC-MS) analysis.

<u>Compound</u>	<u>Result (ppm)</u> Red Silicone Ink	<u>Limit# (ppm)</u>
Nonylphenol (NP)	ND	
Octylphenol (OP)	ND	
Nonylphenol Ethoxylates (NPEO)	ND	
Octylphenol Ethoxylates (OPEO)	ND	
Sum of NP and OP	ND	10
Sum of NP, OP, NPEO, and OPEO	ND	250

ppm = Parts per million = mg/kg Remarks:

ND Not detected

Detection limit = NP, OP: 10 ppm

NPEO, OPEO: 50 ppm



Test Conducted:

2. **Azo Dyes**

By Gas Chromatography-Mass Spectrometer (GC-MS) analysis.

Test Method: Textile Method (EN 14362-1: 2012)

	<u>Forbidden</u>	CAS No.	<u>Result</u>
			Red Silicone Ink
1.	o-Toluidine	95-53-4	N
2.	2,4-Xylidine	95-68-1	N
3.	2,6-Xylidine	87-62-7	N
4.	o-Anisidine	90-04-0	N
5.	p-Chloroaniline	106-47-8	N
6.	p-Cresidine	120-71-8	N
7.	2,4,5-Trimethylaniline	137-17-7	N
8.	4-Chloro-o-Toluidine	95-69-2	N
9.	2,4-Tolulenediamine	95-80-7	N
10.	2,4-Diaminoanisole	615-05-4	N
11.	2-Naphthylamine	91-59-8	N
12.	2-Amino-4-nitrotoluene	99-55-8	N
13.	4-Aminoazobenzene	60-09-3	N
14.	4-Aminodiphenyl	92-67-1	N
15.	4,4'-Oxydianiline	101-80-4	N
16.	Benzidine	92-87-5	N
17.	4,4'-Diaminodiphenylmethane	101-77-9	N
18.	o-Aminoazotoluene	97-56-3	N
19.	3,3'-Dimethyl-4,4'diaminodiphenylmethane	838-88-0	N
20.	3,3'-Dimethylbenzidine	119-93-7	N
21.	4,4'-Thiodianiline	139-65-1	N
22.	3,3'-Dichlorobenzidine	91-94-1	N
23.	4,4'-Methylene-bis(2-chloroaniline)	101-14-4	N
24.	3,3'-Dimethoxybenzidine	119-90-4	N

Limit#: 20 ppm

Remarks: = Not detected

Detection limit = 5 ppm

ppm = Parts per million = mg/kg





Test Conducted:

Disperse Dyes (Carcinogenic, Allergenic, and Other Dyes)

As per DIN 54231, by Liquid Chromatography /Tandem Mass Spectrometer (LC-MS-MS) analysis.

Compound		Result (mg/l In Extract)
		Red Silicone Ink
Acid	Red 26	ND
Basic	Red 9	ND
Basic	Violet 14	ND
Direct	Black 38	ND
Direct	Blue 6	ND
Direct	Red 28	ND
Disperse	Blue 1	ND
Disperse	Blue 3	ND
Disperse		ND
Disperse		ND
Disperse	Blue 35	ND
•	Blue 102	ND
	Blue 106	ND
Disperse	Blue 124	ND
Disperse		ND
•	Orange 1	ND
•	Orange 3	ND
	Orange 11	ND
	Orange 37/59/76	ND
•	Orange 149	ND
Disperse		ND
	Yellow 23	ND
	Yellow 39	ND
Disperse	Yellow 49	ND

Limit#: 5 mg/l in extract

mg/l = Milligram per liter Remarks:

Reporting limit = 1 mg/l in extract

ND = Not detected



Test Conducted:

Formaldehyde Content

As per ISO 14184-1 (for textile) or ISO 17226-2 (for leather) or GB 18583 (For painting/coating), by UV-Vis Spectrophotometer (UV-VIS) analysis.

> **Tested Sample** Result (ppm) Red Silicone Ink ND

Limit#: 16 ppm (For Infant and children less than 36 months) 75 ppm (For Adult and children greater than 36 months)

ppm = Parts per million = mg/kg Remarks:

ND = Not Detected Detection Limit = 16 ppm

= As per applicant's provided requirement

5. Total Cadmium (Cd) and Total Lead (Pb) Content In Surface Coating

According to CPSIA Test Method: CPSC-CH-E1003-09.1, by microwave digestion and Inductively Coupled Plasma-Optical Emission Spectrometer (ICP-OES) analysis.

<u>Compound</u>	Result (ppm)	<u>Limit# (ppm)</u>
	Red Silicone Ink	
Total Cadmium (Cd)	ND	50
Total Lead (Pb)	ND	90

Remarks: ppm = Parts per million = mg/kg

ND = Not detected Detection limit = 5 ppm

= As per applicant's provided requirement

6. Total Mercury (Hg) Content

By microwave digestion method and by Inductively Coupled Plasma-Mass Spectrometer (ICP-MS) analysis.

Tested Sample Result (ppm) Limit# (ppm) Red Silicone Ink ND 1

Remarks: ppm = Parts per million = mg/kg

> ND = Not detected Reporting limit = 0.1 ppm





Test Conducted:

7. **Phthalates**

According to CPSIA Test Method: CPSC-CH-C1001-09.3, by solvent extraction and Gas Chromatography-Mass Spectrometer (GC-MS) analysis.

Compound	Result (ppm)	Limit# (ppm)
	Red Silicone Ink	
Di-n-butyl phthalate (DBP)	ND	
Butyl benzyl phthalate (BBP)	ND	
Di-2-ethylhexyl phthalate (DEHP)	ND	
Di-n-octyl phthalate (DNOP)	ND	
Di-iso-decyl Phthalate (DIDP)	ND	
Di-iso-nonyl Phthalate (DINP)	ND	
Di-iso-butyl phthalate (DIBP)	ND	
Di-n-hexyl phthalate(DnHP)	ND	
Dimethyl phthalate (DMP)	ND	
Diethyl phthalate (DEP)	ND	
Sum of above 10 phthalates	ND	1000

Remarks: ppm = Parts per million = mg/kg

= Not detected ND Detection limit = 50 ppm





End of Report

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